HSS Chucking Reamers

Size	Uncoated Part #
.3195	RR62811
.3200	RR62812
.3205	RR62813
.3210	RR62814
.3215	RR62815
.3220	RR62816
.3225	RR62817
.3235	RR62818
.3240	RR62819
.3245	RR62820
.3250	RR62821
.3255	RR62822
.3260	RR62823
.3265	RR62824
.3270	RR62825
.3275	RR62826
.3280	RR62827
.3285	RR62828
.3290	RR62829
.3295	RR62830
.3300	RR62831
.3305	RR62832
.3310	RR62833
.3315	RR62834
.3325	RR62835
.3330	RR62836
.3335	RR62837
.3340	RR62838
.3345	RR62839
.3350	RR62840
.3355	RR62841
.3360	RR62842
.3365	RR62843
.3370	RR62844
.3375	RR62845
.3380	RR62846
.3385	RR62847
.3395	RR62848
.3400	RR62849
.3405	RR62850
.3410	RR62851
.3415	RR62852

HSS, Precision Ground Chucking Reamers (.3420-.3635)

Size	Uncoated Part #
.3420	RR62853
.3425	RR62854
.3430	RR62855
.3435	RR62856
.3440	RR62857
.3445	RR62858
.3450	RR62859
.3455	RR62860
.3460	RR62861
.3465	RR62862
.3470	RR62863
.3475	RR62864
.3485	RR62865
.3490	RR62866
.3495	RR62867
.3500	RR62868
.3505	RR62869
.3510	RR62870
.3515	RR62871
.3520	RR62872
.3525	RR62873
.3530	RR62874
.3535	RR62875
.3540	RR62876
.3545	RR62877
.3550	RR62878
.3555	RR62879
.3560	RR62880
.3565	RR62881
.3570	RR62882
.3575	RR62883
.3585	RR62884
.3590	RR62885
.3595	RR62886
.3600	RR62887
.3605	RR62888
.3610	RR62889
.3615	RR62890
.3620	RR62891
.3625	RR62892
.3630	RR62893
.3635	RR62894

HSS, Precision Ground Chucking Reamers (.3640-.3875)

Size	Uncoated Part #
.3640	RR62895
.3645	RR62896
.3650	RR62897
.3655	RR62898
.3660	RR62899
.3665	RR62900
.3670	RR62901
.3675	RR62902
.3685	RR62903
.3690	RR62904
.3695	RR62905
.3700	RR62906
.3705	RR62907
.3710	RR62908
.3715	RR62909
.3720	RR62910
.3725	RR62911
.3730	RR62912
.3735	RR62913
.3745	RR62914
.3755	RR62915
.3765	RR62916
.3775	RR62917
.3780	RR62918
.3785	RR62919
.3790	RR62920
.3795	RR62921
.3800	RR62922
.3805	RR62923
.3810	RR62924
.3815	RR62925
.3820	RR62926
.3825	RR62927
.3830	RR62928
.3835	RR62929
.3840	RR62930
.3845	RR62931
.3850	RR62932
.3855	RR62933
.3865	RR62934
.3870	RR62935
.3875	RR62936

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+.0002, -.0000	+.0003, -.0000	+.0001, +.0004	+.0002, +.0006

Speeds, feeds & tech info pages 497-498.